



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3713-041
Job Sheet 178103



Part No: D3713-041

Job Qty: 1 ea

Part Name: Lid Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A new issue 08-01-30 DD verified by:EC IPP Rev:B change to revB ecn 1145 08-03-19
DD verified by:EC IPP Rev:C add label DD 10.03.23 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/15/18	0.00	0.00	Start Up Large Fab-5		D.M.L 18-6-4
100	Large Fab	1 pcs		6/15/18	0.00	16.67	Large Fab 8		D.M.L 18-6-4
110	Large Fab	1 pcs		6/15/18	0.00	16.67	Large Fab 1		EC 18-6-4
120	QC	1 pcs		6/15/18	0.00	0.00	QC5		D 10-06-14
130	QC	1 pcs		6/15/18	0.00	0.00	QC9		D 10-06-14
140	Powdercoat	1 pcs		6/15/18	0.00	0.33	Powdercoat4		D 18-6-19
150	QC	1 pcs		6/15/18	0.00	0.00	QC3		AL 18-6-19
160	HandFinish	1 pcs		6/15/18	0.00	2.27	HandFinish3		AL JUN 22 2018
170	QC	1 pcs		6/15/18	0.00	0.00	QC3		AK 18-6-25
180	Packaging	1 pcs		6/15/18	0.00	0.00	Packaging3-1		21 JUN 25 2018
190	QC21-SA	1 Ea		6/15/18	0.00	0.00	QC21		21 JUN 25 2018

Part Op 100 - 1- drill holes in both D3715-1 as per dwg D3715 2- deburr 3- assemble as per dwg D3713 and weld as per QSI004

Descriptions: 110 - 1- cut mesh as per dwg D3743 2- weld mesh as per dwg D3713

140 - START TIME: 9:25 FINISH TIME: 9:55 A.T. 320 M 138700

160 - 1-Apply Wing Walk on mesh as per Dwg D3713 and QSI 005 4.4 2-Apply Clear coat over label on lid only

clear 138832 AB JUN 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2327-1	Spacer Bushing	2 Ea (2 ea)	90-Start up Operation	5016562
D2329	Label Plate	1 Ea (1 ea)	90-Start up Operation	F102846
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	5061216
D3749-1	Hinge Half	3 Ea (3 ea)	90-Start up Operation	F160537
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	31.0220 ft (31.022 ea) 33	90-Start up Operation	5060245 5059803
M304EX0.75-16F	Expanded Metal Flat SS	17 sf (17 ea)	110-Large Fab	5060244
D2258-300	Placard	1 Ea (1 ea)	160-HandFinish	5027158

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2327-1	2	8	0
	D2329	1	4	0
	D2581	2	73	0
	D3749-1	3	4	0
	M304TS0.750W.065	31	1,059	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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110-Large Fab	M304EX0.75-16F	17	1,570	0
160-HandFinish	D2258-300	1	9	0
Part Specifications				
Specifications could not be found.				

Plex 5/28/18 7:24 AM Dart.lajeunesse.marie

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